



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3802-1
Job Sheet 166847



Part No: D3802-1

Job Qty: 100 ea

Part Name: Window Seal (\$ Per Foot)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/18/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
100	Receive Ft	100 ft		10/27/17	0.00	0.00	Purchasing	
110	Packaging	100 pcs		10/27/17	0.00	0.00	Packaging2	
120	QC	100 pcs		10/27/17	0.00	0.00	QC6	
130	Packaging	100 pcs		10/27/17	0.00	0.00	Packaging3	
140	QC21-SA	100 Ea		10/27/17	0.00	0.00	QC21	

Part Op 100 - Issue P/O: 038059 Purchase Part Number: 93695K58 Supplier: Mc MASTER-CARR

Descriptions: 110 - Ensure material certification is attached

120 - Ensure Material certification comply to Dwg D3802

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Receive Ft	93695K58	100	0	0	0

Part Specifications



S001843



Window Seal (\$ Per Foot)

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

hantal

PART NO:

D3802-1

Revision:

Operation:

Purchasing

Quantity:

100

Change No:

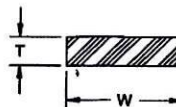
Mfg Date: 10/24/17

Job No: 166847

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 166847

OCT 18 2017



D3802-X-YYY WINDOW SEAL WHERE YYY REPRESENTS LENGTH

DART P/N	SUPPLIER	SUPPLIER P/N	T THICKNESS	W WIDTH
D3802-1-YYY	McMASTER-CARR	93695K58	0.25	1.00

EG: 0.25" X 1.00" X 40" WINDOW SEAL = D3802-1-040
0.25" X 1.00" X 120" WINDOW SEAL = D3802-1-120

RELEASED
2011-11-25

NOTES:

- 1) MATERIAL: 'PEEL AND STICK' NEOPRENE/EPT/SBR BLEND CLOSED CELL SPONGE, MEDIUM DENSITY
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

D	CORRECTED P/N EXAMPLE FOR CUT LENGTH OF 40" ADDED EXAMPLE FOR CUT LENGTH OF 120" 2N B3-1) REASON: PART-100.	MB	11.11.22
C	CHANGE SUPPLIER P/N TO 93695K58 PER FLAMMABILITY TEST RESULTS	MB	10.06.30
B	CHANGE SUPPLIER P/N TO 93695K58 PER FLAMMABILITY TEST RESULTS	MB	08.12.16
A	NEW ISSUE	MB	08.06.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.11.22		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3802 REV. D TITLE WINDOW SEAL SCALE NTS SHEET 1 OF 1 COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD			



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038059

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO038059

PO Date: 10/17/17

Due Date: 10/20/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

OCT 19 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	6605K56	-	Hook And Loop Tie		Firmed	10/20/17	20 pcs	0 pcs	20 pcs	\$2.94/pcs	\$58.80
Line Item Note As per Drawing D3551 Rev. A Job # 166727 Packs of 5											
2	91793A076	-	Binding Head Screw receive ea		Firmed	10/20/17	100 Ea	0 Ea	100 Ea	\$0.048/Ea	\$4.80
Line Item Note 100/pack											
3	90145A439	-	Dowel Pin receive pcs		Firmed	10/20/17	50 Ea	0 Ea	50 Ea	\$0.1514/Ea	\$7.57
Line Item Note 50/pack											
4	93695K58	-	Window Seal		Firmed	10/20/17	100 ft	0 ft	100 ft	\$0.323/ft	\$32.30
Line Item Note As Per Dwg D3802 Rev. D Job 166847											
										Grand Total:	\$103.47

Order Notes

DWG REV C

DAE
38
9-88

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038059
Order Placed By
Chantal Lavoie

McMaster-Carr Number
2300841-01

Page 1 of 1

10/19/2017

Line	Product	Ordered	Shipped
1	6605K56 Hook and Loop Cable Ties, 24" Overall Length, Meets UL 94V2, Packs of 5	4 Packs	4 ✓
2	91793A076 Stainless Steel Slotted Rounded Binding Head Screws, Extra-Wide, 2-56 Thread Size, 3/16" Long, Packs of 100	1 Pack	1
3	90145A439 18-8 Stainless Steel Dowel Pin, 3/32" Diameter, 9/16" Long, Packs of 50	1 Pack	1
4	93695K58 Oil-Resistant Fire-Retardant Blended Buna-N Foam, 50 Feet Adhesive-Back Strip, 1/4" Thick, 1" Wide	2 Each	2

DAS
38
9-88

SP A10-23